



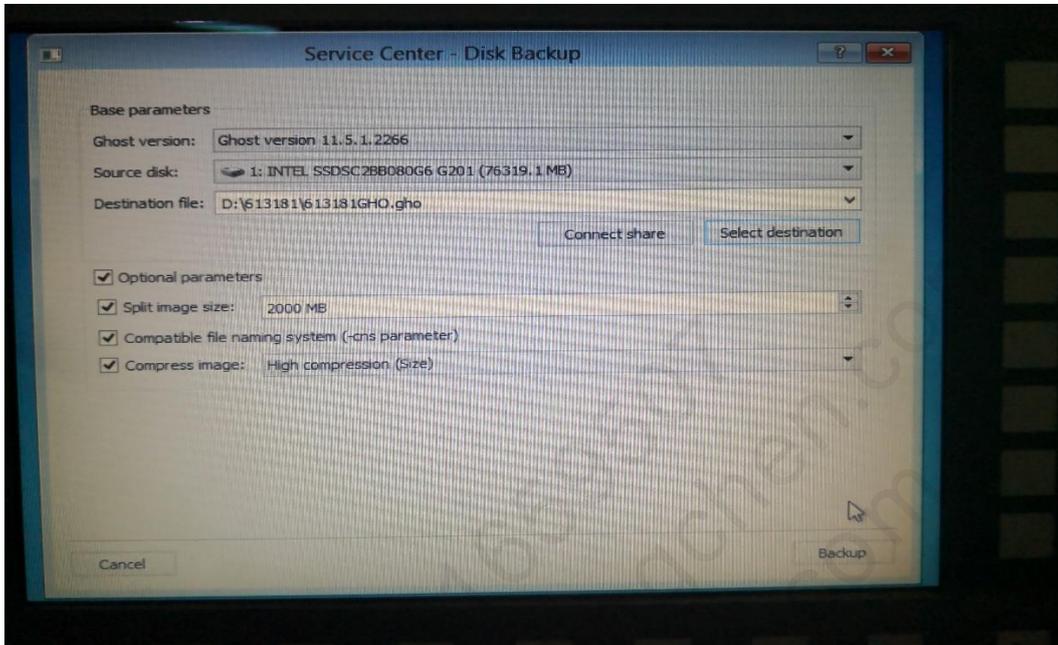
# 数控系统 840DSL 的 OPC-UA 升级与 设置

北京东方鼎晨科技有限公司

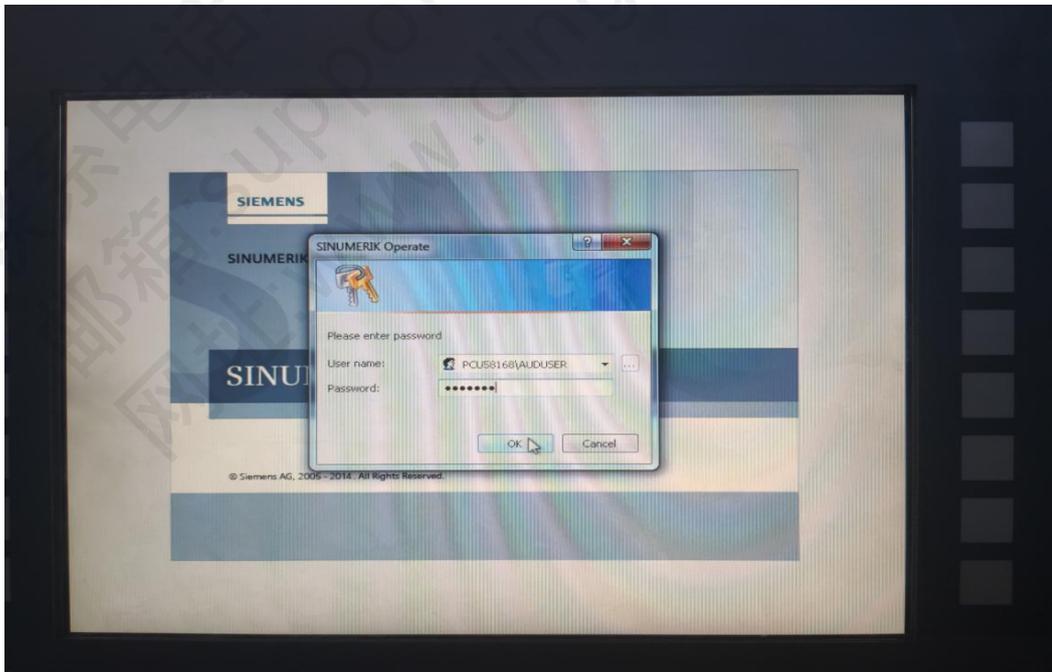
2020 年 9 月 25 日

## 840DSL 的 OPC-UA 升级与设置

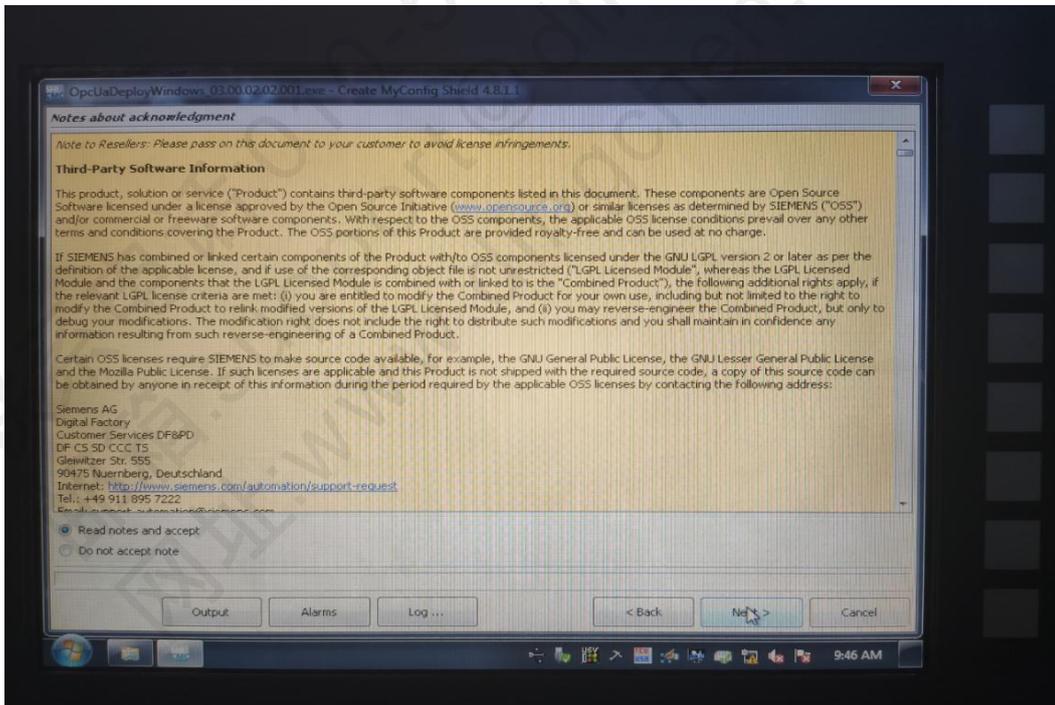
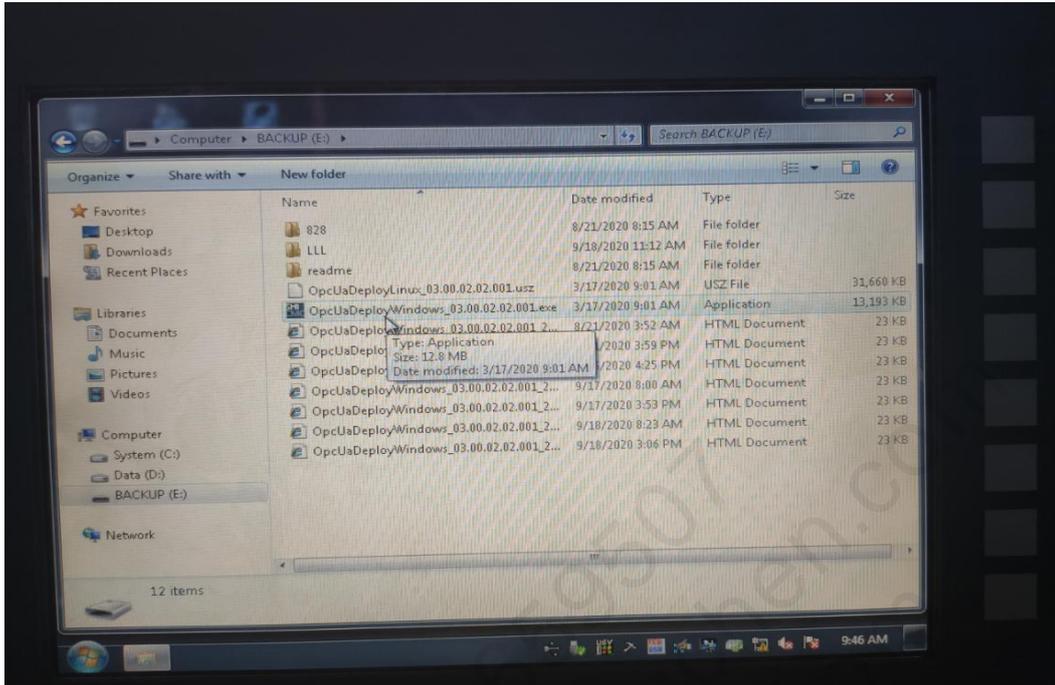
### 1. 备份机床数据，系统 GHOST



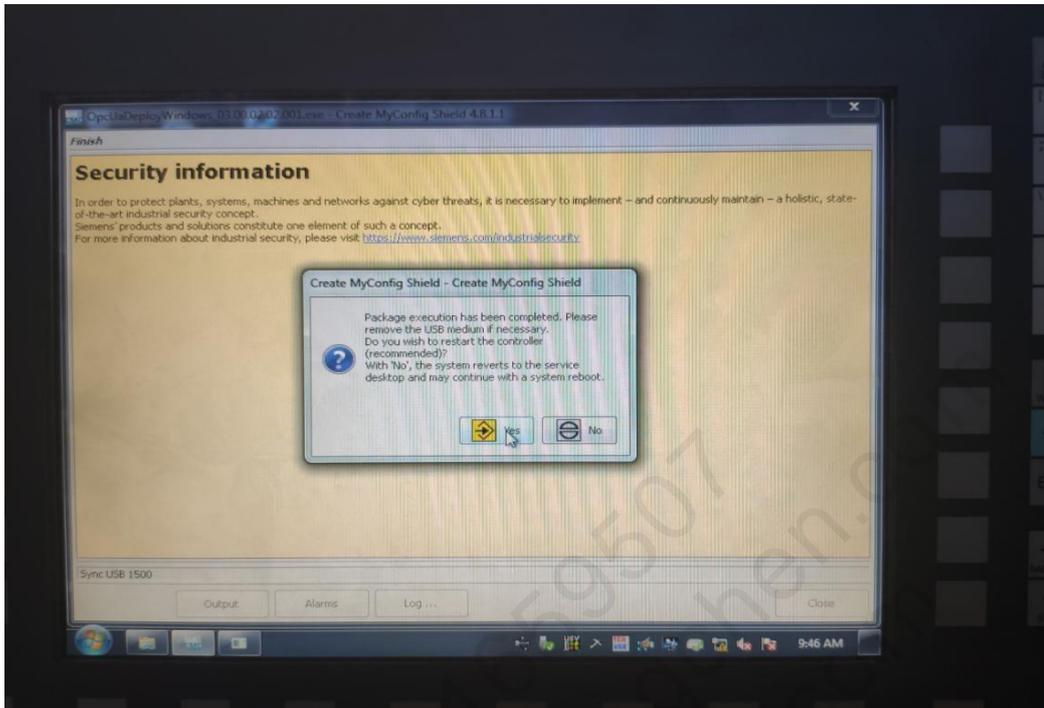
### 2. 进入 win7 系统



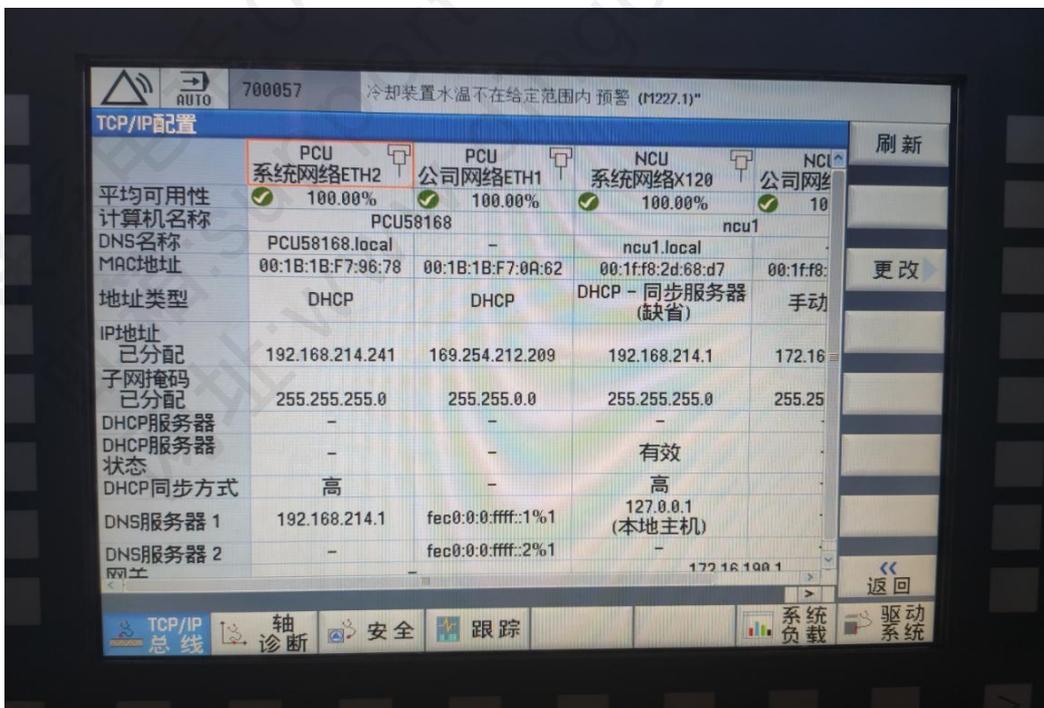
### 3. 运行 OPC UA 升级程序



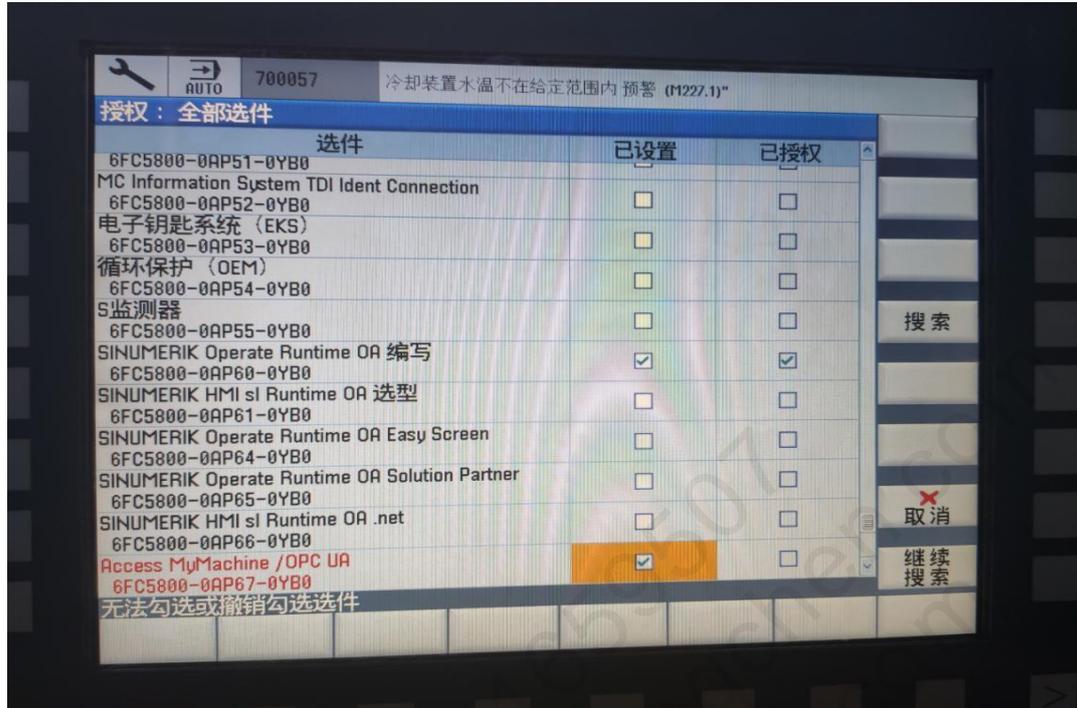
#### 4. 升级完成后重启机床



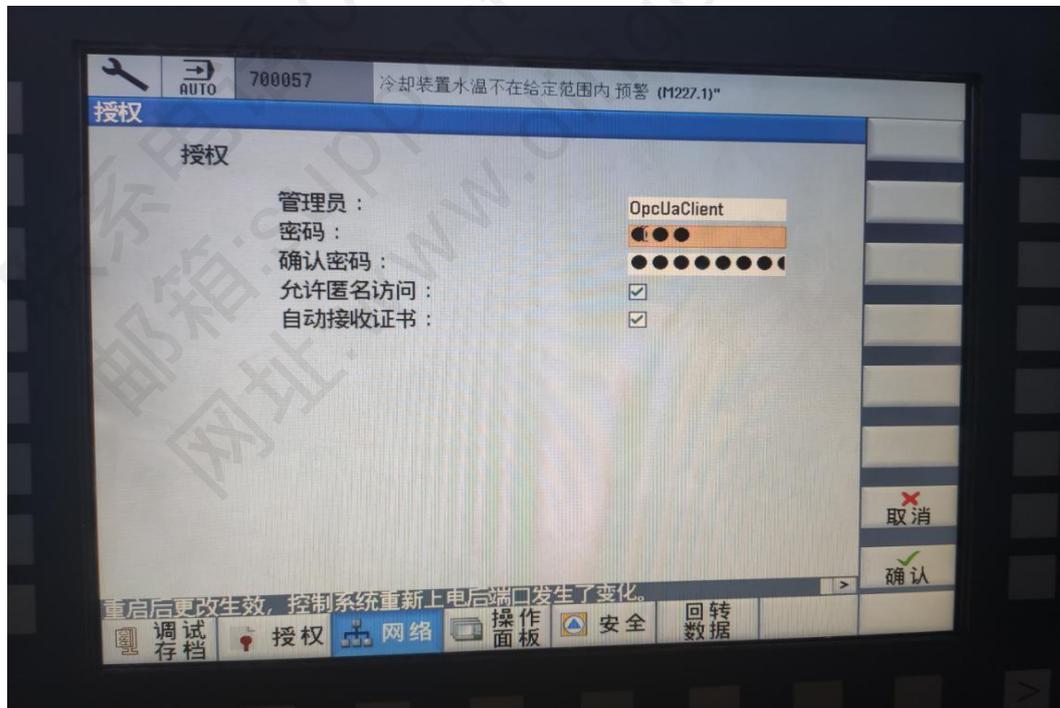
#### 5. 设置 IP 地址以及子网掩码—确认



## 6. 勾选 OPC-UA 选项授权



## 7. 设置 OPC-UA 账号、密码



**重新启动系统，OPC-UA 的升级与设置完成！**

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